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## What is claimed is:

1. A compact counterflow heat exchanger comprising:

a plurality of longitudinally extending and parallel fluid carrying tubes arranged in thermal contact with one another, each tube having at least one bend congruent to a bend in an immediately adjacent tube, and

a first heat exchange fluid flowing through any one tube in a direction opposite to a flow direction of a second heat exchange fluid flowing through an immediately adjacent tube, thereby establishing a counter-flow heat exchange relation between the first and second heat exchange fluids.

- 2. The heat exchange system of claim 1, wherein the fluid carrying tubes comprise stainless steel.
- 3. A microchannel recuperator including a core mass, comprising multiple layers in a vertical plane of multiple fluid carrying tube arranged adjacent to each together and a substrate layer disposed in a horizontal plane, alternating tubes having a longitudinal offset bend equal to at least the width of a tube, and fluid carrying counter-flow channels comprising alternate tube layers communicating across the entire horizontal plane thereof, whereby the fluid carrying tubes of the core mass are directly adjacent to the fluid carrying counter-flow channels.
- 4. The microchannel recuperator of claim 3, wherein the offset bend in each tube is at least equal to ½ a dimension of any tube.

- 5. The microchannel recuperator of claim 4, wherein the tubes comprise stainless steel.
- 6 A method of making a heat exchanger comprising the steps of:

preparing a substrate layer of multiple square metal tubes arranged adjacent and physically attached to each other in a horizontal plane, each tube having a longitudinally extending offset bend;

configuring multiple layers in a vertical plane of multiple square metal tubes arranged adjacent to each other and the substrate layer in a horizontal plane and having interposed between each layer or multiple metal tubes Physically and communicating therewith a braze alloy thus forming a heat exchange core causing the braze alloy within the core to bond the multiple layers of multiple square metal tubes forming a core mass comprising in a vertical plane, multiple layers of multiple square metal tubes arranged adjacent and physically attached to each other and the substrate layer; forming in alternate tube layers counter-flow fluid channels communicating across the entire horizontal plane thereof;

providing the core mass with side containment shells 10 and manifolds in communication with the multiple square metal tube core mass and the counterflow counterflow channels; and

brazing the heat exchanger to bond parts thereof together.

7. A method of thermal transfer comprising the steps of:

providing adjacent first and second fluid carrying tubes in heat exchange contact one with another;

forming an offset bend in each tube; and flowing a first thermal transfer fluid through the first fluid carrying tubes, and flowing a second thermal transfer fluid through

the second fluid carrying tubes, respectively.

- 8. The method of claim 7, further comprising the step of forming the offset bend in a distance equal to at least 1/2 a dimension of the first or second fluid carrying tube.
- 9. The method of claim 8, further comprising the step of forming the first and second fluid carrying tubes of stainless steel.